

ABSTRACT OF THE INVENTION

A pipe of a header pipe is formed by combining two separated bodies separated along a longitudinal direction.

5 The first separated body has a tube holding wall portion including an insertion hole inserting a flat tube thereto, and a pair of straight portions protruded from the tube holding wall portion in an approximately orthogonal direction and set along both sides in a width direction of

10 the tube, and is formed in a C-shaped cross sectional shape.